



Top Quality
Creative Design
Amazing Comfort



Keep Worker in Safe!

M-8508 S1P / Metal Free

Breathable & Light-weight Safety Shoes

Upper : Breathable Cow Suede Leather

Lining : BactiVoid™ Breathable Sandwich Air Mesh

Insole : Soft Hi-Polyu Insoles

Outsole : Flexible PU/PU Injection

Toecap : VortiGard™ Composite Toecap

Penetration : VortiGard™ Kevlar Midsole Plate

Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2022+A1:2024 S1 PS FO SR

ASTM E 2149-2020 Approved Anti-bacteria Lining & Insole (Odor Resistant)

Application : Logistics & Warehouse, Express & Delivery, Repair & Maintenance, Factory Workshop, Garage etc



200 JOULE
TOECAP



SLIP-
RESISTANT



SHOCK
ABSORPTION



ANTI-STATIC



ANTI-NAIL
MIDSOLE



PETROL AND
CHEMICAL
RESISTANT



OIL
RESISTANT



VortiGard™ Composite Toe Cap • EN ISO 20345:2022

Compoiste Toecap is light-weight and non-magnetic. The impact resistance can reach 200 joules from falling or rolling objects. The compression resistance can reach 15kN.



VortiGard™ Kevlar Plate Protection • EN ISO 20345:2022

Kevlar midsole plate is flexible and non-metallic. The penetration resistance can reach 1100 newtons from nail or other sharp objects. The flex resistance can reach to 1×10^6 flexion cycles without visable cracking.



Cow Suede Leather Upper • EN ISO 20345:2022

Cow suede leather is treated with breathable technology to keep feet from dry from long-time standing or walk. The tear strength of upper leather can reach to 120 Newtons.



Flexible PU/PU Injection Outsole • EN ISO 20345:2022

Manufactured with Germany Fully Automatic Injection Technology. The outsole is made with PU/PU dual density material. The midsole is 40 ± 5 degree hardness PU, which is soft and shock absorpction. The outsole is 65 ± 5 degree hardness PU, which is tough and abrasion resistant.

Sole Bonding Strength Test

- EN ISO 20345:2022 (Between Upper & Sole)
- Average Test Result 5.8 ± 5 (N/mm)



Upper, Lining & Bonding Strength Test Result

Upper Tear Strength $\geq$	120.0 Newtons
Upper Tensile Properties $\geq$	15.0 N/mm ²
Lining Tear Strength $\geq$	15.0 N/mm
Bonding Strength $\geq$	4.0 N/mm

✓ Protection With Slip Resistant (SR)		Result
Test Requirement : Forward Heel Slip ≥ 0.31 (ISO 13287:2019) Backward Heel Slip ≥ 0.36 (ISO 13287:2019)		PASS
Standards : EN ISO 20342:2022(5.3.5) , Test floor: Ceramic tile, Lubricant: Sodium lauryl sulphate		
✓ Protection With Anti-Static		Result
Test Requirement : Anti-static 100K Ω -1000M Ω , Test Voltage: 100 $\pm$ 2 V DC, Test Period: 1 Minute		PASS
Standards : EN ISO 20345:2022 Dry Humidity (30 $\pm$ 5) & Wet Humidity (85 $\pm$ 5)		
✓ Protection Resistant to Fuel Oil		Result
Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*)		PASS
Standards : EN ISO 20345:2022		
SAFETOE Standard Package Instruction (Average 42# for Reference)		
Shoes Weight : 1.2-1.3 KGS /Pair		Carton Weight : 12-13 KGS /Carton
1 Pair / Color Box , Dimensions : 32 $\times$ 23 $\times$ 12CM		10 Pair / Carton , Dimensions : 62 $\times$ 47 $\times$ 33CM



User Instructions:

- 1.) RECOMMENDED TO USE : Logistics & Warehouse, Express & Delivery, Repair & Maintenance, Factory Workshop, Garage etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

Footwear which are too loose or too tight may not provide optimum level of protection.

4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.

5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.