



safetoe
TOP QUALITY SINCE 1984

Top Quality
Creative Design
Amazing Comfort



Keep Worker in Safe!

M-8387

Safety Work Boots (WELDIING DESIGN)

Upper : Full Grain Embossed Cow Leather
Lining : Breathable Sandwich Air Mesh
Insole : Comfortable EVA Coated Mesh
Outsole : PU/Rubber Injection (HRO 300°)
Toecap : Composite Toecap
Penetration : Kevlar Midsole Plate
Thread: Special Fire-resistant Stitch Thread
Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2011 SBP+I SRC & ASTM F2413-18 M I/75 C/75 PR EH

Application : Construction, Logistics, Mechanics, Workshop, Oil & Gas, Chemical Factory, Mining, Welding etc

+300° **HOT**
RESISTANT 



200 JOULE
TOECAP



SLIP-
RESISTANT



SHOCK
ABSORPTION



ELECTRIC
HAZARD 18KV



ANTI-NAIL
MIDSOLE



PETROL AND
CHEMICAL
RESISTANT



WATER
RESISTANT



OIL
RESISTANT



Composite Toe Cap Protection • AN1-EN12568

It is made with light weight fiber-glass material, which can reach 200 joules from falling or rolling objects. It is stronger and more light than steel toecap.



Kevlar Plate Protection • AN1-EN12568

Kevlar midsole plate, is zero-penetration resistant. It can resist 1100 newtons nail puncture from sharp objects. It is stronger and more flexible than steel plate.



Water Resistant Cow Leather Upper • CE EN ISO 20345:2011

High quality palm printed cow leather with thickness 1.6-1.8mm. It is treated with water resistant coating to protect feet from raining workday. Tear strength is required 10% higher than Europe test requirement, to reach longer lifespan.

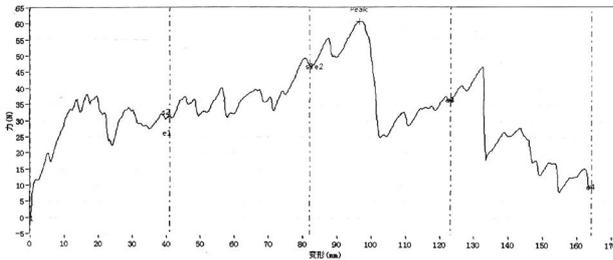


Heavy Duty PU/Rubber Outsole • CE EN ISO 20345:2011

The outsole is made with PU/Rubber material. The midsole is 45±5 degree hardness PU, which is soft and shock absorption. The outsole is natural rubber with 5%-10% nitrile, which can pass 300 °C heat resistant HRO test.

Sole Bonding Strength Test

- EN ISO 20344:2011, 5.2 (Between Upper & Sole)
- Average Test Result 5.8 ± 5 (N/mm)



Upper, Lining & Bonding Strength Test Result

Leather Tear Strength \geq	120.0 Newtons
Leather Tensile Properties \geq	15.0 N/mm ²
Lining Tear Strength \geq	15.0 N/mm
Bonding Strength \geq	4.0 N/mm

✓ Protection With Slip Resistant (SRC)	Result
Test Requirement : SRA (Eurotile 2+Nal S) Forward Heel Slip ≥ 0.28 & Forward Flat Slip: ≥ 0.32 SRB (Steel Floor+Glycerine) Forward Heel Slip ≥ 0.13 & Forward Flat Slip: ≥ 0.18	PASS
Standards : EN ISO20344:2011(5.11) , SRC Means both SRA & SRB requirements are fulfilled.	
✓ Protection Against Heat Risk & Fire Sparkle 300°C	Result
Test Requirement : The Outsole Did Not Melt & Did Not Develop Any Cracks When Bent Aound Mandrel	PASS
Standards : EN ISO 20344:2011(8.7). 300°C HRO=Heat Resistant	
✓ Protection Against Electric Hazard (EH 18KV)	Result
Test Requirement : Test Voltage 18KV, Test Period 1 Minute, Leakage Current ≤ 1.0 mA	PASS
Standards : ASTM F2412-18a, Clause 9	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.2-1.3 KGS /Pair	Carton Weight : 13-14 KGS /Carton
1 Pair / Color Box , Dimensions : 32×23×12CM	10 Pair / Carton , Dimensions : 62×47×33CM



User Instructions:

- 1.) RECOMMENDED TO USE : Construction, Logistics, Mechanics, Glasses Installation, Workshop, Oil & Gas, Chemical Factory, Mining, Welding etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.
- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.